

## NEW AND USED CASING INSPECTION SPECIFICATION

ENGLISH
METRIC

O.D.	Nominal Weight	Nominal Wall Thickness	Inside Dia.	New A.P.I. Pipe Specs				Drift Dia.	Used Pipe Specs.			
				5% Red.	Min. Wall	12.50% Red.	Min. Wall		15% Red.	Min. Wall	30% Red.	Min. Wall
9 5/8	47.00	0.472	8.681	0.024	0.448	0.059	0.413	8.525	0.071	0.401	0.142	0.330
244.5	69.94	11.99	220.5	0.6	11.39	1.5	10.49	216.54	1.8	10.19	3.6	8.39
	53.50	0.545	8.535	0.027	0.518	0.068	0.477	8.379	0.082	0.463	0.164	0.382
	79.62	13.84	216.8	0.69	13.15	1.73	12.11	212.83	2.08	11.77	4.15	9.69
10 3/4	32.75	0.279	10.192	0.014	0.265	0.035	0.244	10.036	0.042	0.237	0.084	0.195
273.1	48.74	7.09	258.9	0.35	6.73	0.89	6.2	254.91	1.06	6.02	2.13	4.96
	40.50	0.350	10.050	0.018	0.333	0.044	0.306	9.894	0.053	0.298	0.105	0.245
	60.27	8.89	255.3	0.44	8.45	1.11	7.78	251.31	1.33	7.56	2.67	6.22
	45.50	0.400	9.950	0.020	0.380	0.050	0.350	9.794	0.060	0.340	0.120	0.280
	67.71	10.16	252.7	0.51	9.65	1.27	8.89	248.77	1.52	8.64	3.05	7.11
	51.00	0.450	9.850	0.023	0.428	0.056	0.394	9.694	0.068	0.383	0.135	0.315
	75.90	11.43	250.2	0.57	10.86	1.43	10	246.23	1.71	9.72	3.43	8
	55.50	0.495	9.76	0.025	0.470	0.062	0.433	9.604	0.074	0.421	0.149	0.347
	82.59	12.57	247.9	0.63	11.94	1.57	11	243.94	1.89	10.69	3.77	8.8
11 3/4	42.00	0.333	11.084	0.017	0.316	0.042	0.291	10.928	0.05	0.283	0.1	0.233
298.5	62.50	8.46	281.5	0.42	8.04	1.06	7.4	277.57	1.27	7.19	2.54	5.92
	47.00	0.375	11	0.019	0.356	0.047	0.328	10.844	0.056	0.319	0.113	0.263
	69.94	9.53	279.4	0.48	9.05	1.19	8.33	275.44	1.43	8.10	2.86	6.67
	54.00	0.435	10.88	0.022	0.413	0.054	0.381	10.724	0.065	0.37	0.131	0.305
	80.36	11.05	276.4	0.55	10.5	1.38	9.67	272.39	1.66	9.39	3.31	7.73
	60.00	0.489	10.772	0.024	0.465	0.061	0.428	10.616	0.073	0.416	0.147	0.342
	89.29	12.42	273.6	0.62	11.8	1.55	10.87	269.65	1.86	10.56	3.73	8.69
13 3/8	48.00	0.33	12.715	0.017	0.314	0.041	0.289	12.559	0.05	0.281	0.099	0.231
339.7	71.43	8.38	323.0	0.42	7.96	1.05	7.33	319	1.26	7.12	2.51	5.87
	54.50	0.38	12.615	0.019	0.361	0.048	0.333	12.459	0.057	0.323	0.114	0.266
	81.10	9.65	320.4	0.48	9.17	1.21	8.45	316.46	1.45	8.2	2.9	6.76
	61.00	0.430	12.515	0.022	0.409	0.054	0.376	12.359	0.065	0.366	0.129	0.301
	90.78	10.92	317.9	0.55	10.38	1.37	9.56	313.92	1.64	9.28	3.28	7.65
	68.00	0.48	12.415	0.024	0.456	0.06	0.42	12.259	0.072	0.408	0.144	0.336
	101.20	12.19	315.3	0.61	11.58	1.52	10.67	311.38	1.83	10.36	3.66	8.53
	72.00	0.514	12.347	0.026	0.488	0.064	0.45	12.191	0.077	0.437	0.154	0.36
	107.15	13.06	313.6	0.65	12.4	1.63	11.42	309.65	1.96	11.10	3.92	9.14
16	65.00	0.375	15.25	0.019	0.356	0.047	0.328	15.062	0.056	0.319	0.113	0.263
406.4	96.73	9.53	387.4	0.49	9.05	1.19	8.33	382.57	1.43	8.10	2.86	6.67
	75.00	0.438	15.124	0.022	0.416	0.055	0.383	14.936	0.066	0.372	0.131	0.307
	111.61	11.13	384.1	0.56	10.57	1.39	9.73	379.37	1.67	9.46	3.34	7.79
	84.00	0.495	15.01	0.025	0.47	0.062	0.433	14.822	0.074	0.421	0.149	0.347
	125.01	12.57	381.2	0.63	11.94	1.57	11.00	378.48	1.89	10.69	3.77	8.80
	109.00	0.656	14.688	0.033	0.623	0.082	0.574	14.5	0.0984	0.558	0.197	0.459
	162.21	16.66	373.1	0.83	15.83	2.08	14.58	368.30	2.50	14.16	5.00	11.66
18 5/8	87.50	0.435	17.755	0.022	0.413	0.054	0.381	17.567	0.065	0.37	0.131	0.305
473.1	130.21	11.05	451.0	0.55	10.50	1.38	9.67	446.20	1.65	9.39	3.31	7.73
20	94.00	0.438	19.124	0.022	0.416	0.055	0.383	18.936	0.066	0.372	0.131	0.307
508.0	139.89	11.13	485.7	0.56	10.57	1.39	9.73	480.97	1.67	9.46	3.34	7.79
	106.50	0.500	19.000	0.025	0.475	0.063	0.438	18.812	0.075	0.425	0.150	0.350
	158.49	12.70	482.6	0.64	12.07	1.59	11.11	477.82	1.91	10.8	3.81	8.89
	133.00	0.635	18.73	0.032	0.603	0.079	0.556	18.542	0.095	0.540	0.191	0.445
	197.93	16.13	475.7	0.81	15.32	2.02	14.11	470.97	2.42	13.71	4.84	11.29